

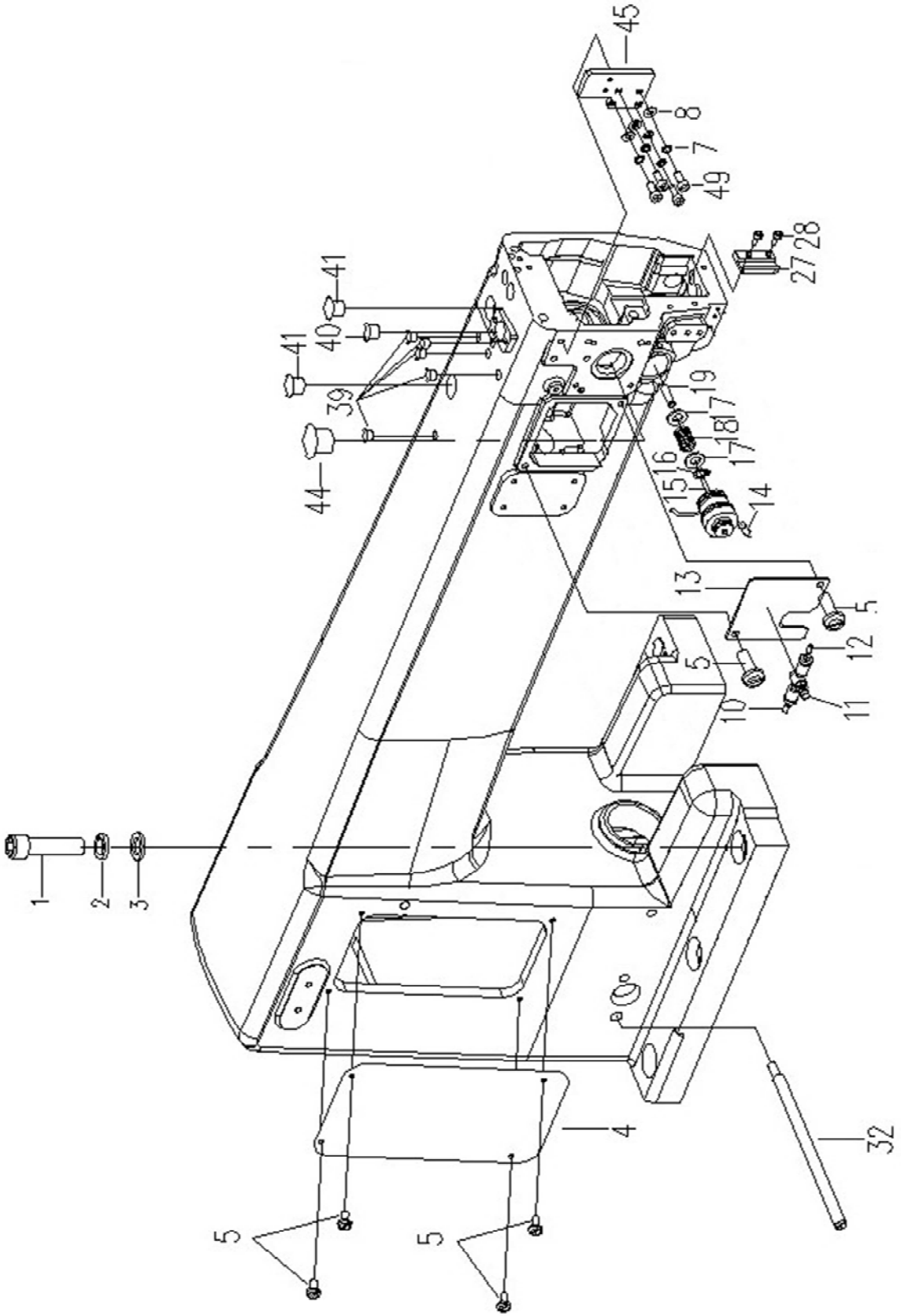
Mini CNC Quilter 1732

Parts Manual

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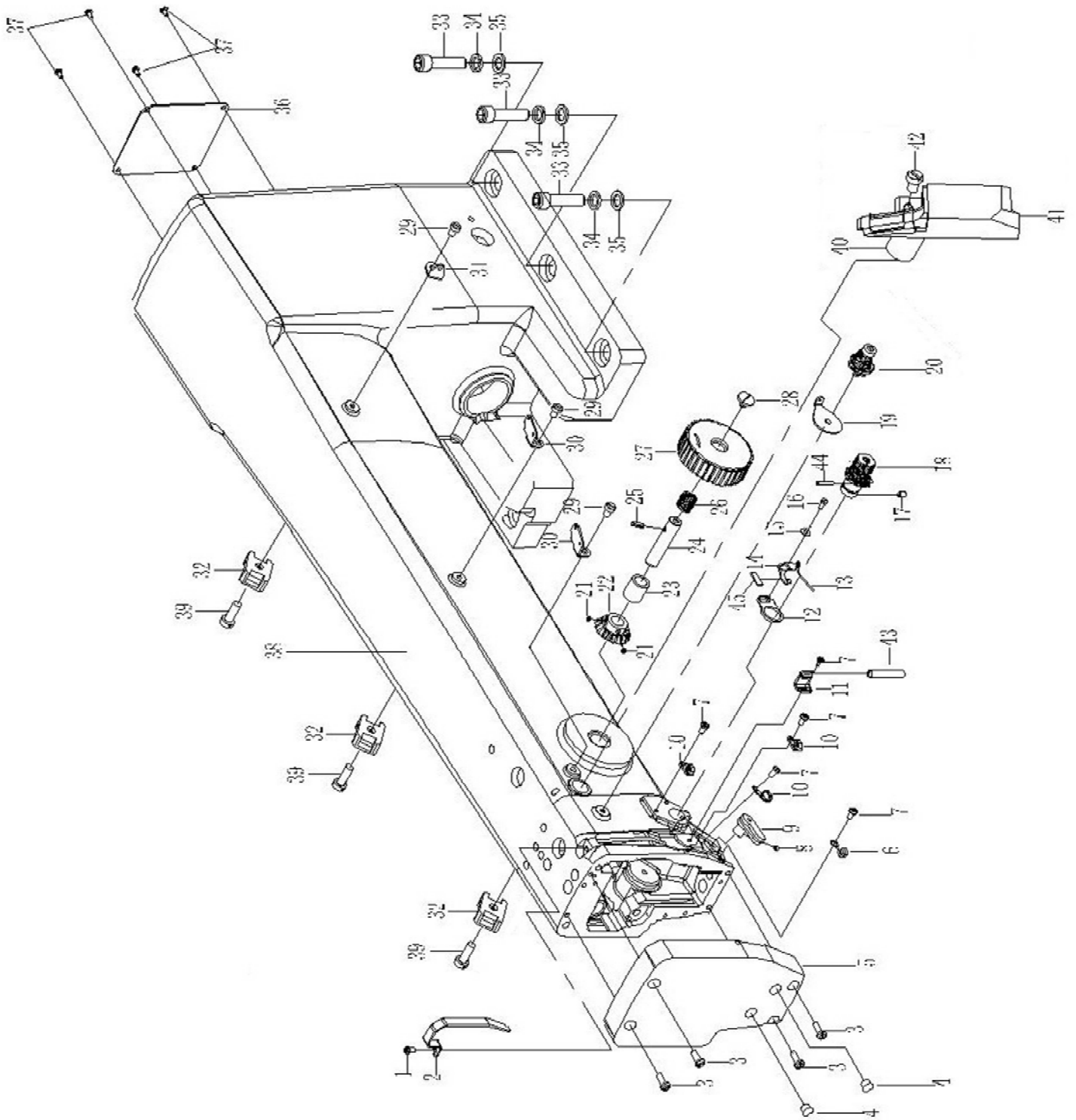
1. Head Casting (Left Hand Side)



1. Head Casting (Left Hand Side)

Number	Part Number	New #	Quantity	Notes
1	91-70.1-1455-1	91-70.1-1455-1	3	
2	91-93-14-1	91-93-14-1	3	
3	91-848-14-0	91-848-14-0	3	
4	81000105150	81000105150	1	
5	91-67-0510-3	ZHD1008	7	
7	91-93-05-1	ZHD1022	10	
8	91-97.1-05-0	ZHD1025	12	
10	92-410003-042.5	92-410003-042.5	1	
11	92-410012-04	92-410012-04	1	
12	92-410020-042.5	92-410020-042.5	1	
13	81000104150	81000104150	1	
14	91-77-0510-1	91-77-0510-1	1	
15	93-230001-005	93-230001-005	1	
16	91-896-04-0	91-896-04-0	1	
17	91-97.1-04-0	ZHD1024	1	
18	82000425160	82000425160	1	
19	82000424110	ZPT1065	1	
27	91-97.1-04-0	ZHD1024	8	
28	91-70.1-0408-3	ZHD1054	2	
32	81000119110	81000119110	1	
39	82000108270	ZPT1083	5	
40	82000109270	ZPT1084	1	
41	82000110270	ZPT1085	1	
44	81000121270	81000121270	1	
45	81000112150	81000112150	1	
49	91-70.1-0514-1	91-70.1-0514-1	2	

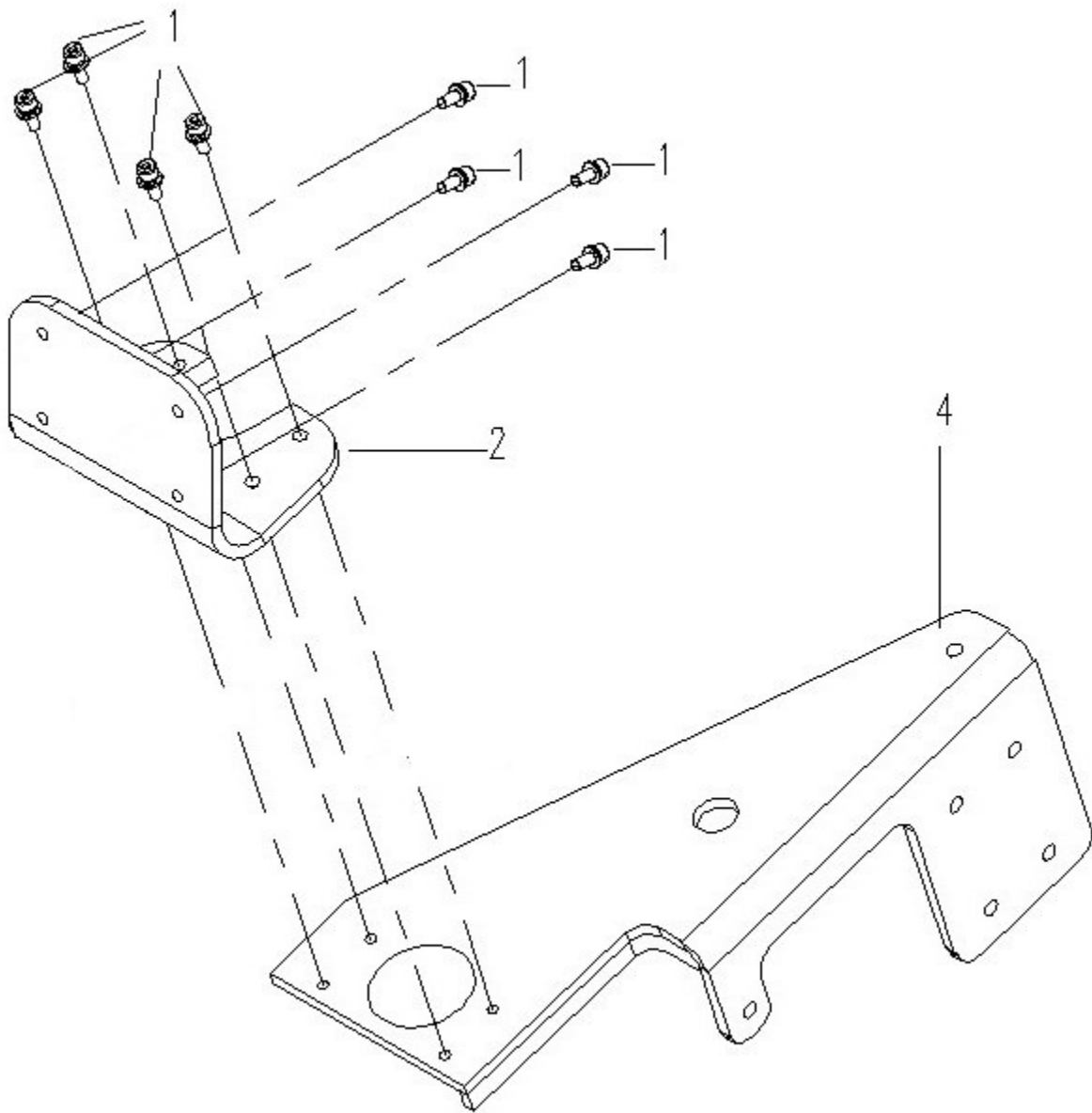
2. Head Casting (Right Hand Side)



2. Head Casting (Right Hand Side)

Number	Part Number	New #	Quantity	Notes
1	91-67-0510-3	ZHD1008	1	
2	82000105150	82000105150	1	
3	91-67-0514-3	ZHD1009	4	
4	82000109270	ZPT1084	2	
5	81000103280	81000103280	1	
6	82000429150	ZPT1091	1	
7	91-67-0404-1	ZHD1007	5	
8	91-77-0404-1	ZHD1015	1	
9	93-230004-005	93-230004-005	1	
10	82000427150	ZPT1090	3	
11	82000426150	ZPT1089	1	
12	82000411260	ZPT1063	1	
13	93-41 0002-1.501	93-41 0002-1.501	1	
14	82000404150	ZPT1059	1	
15	82000409260	ZPT1061	1	
16	82000410170	ZPT1062	1	
17	91-77-0508-1	ZHD1016	2	
18	82000412004	ZPT1064	1	
19	82000401150	ZPT1056	1	
20	82000403004	ZPT1058	1	
21	82000229170	ZPT1041	2	
22	82000230230	ZPT1110	1	
23	82000112120	ZPT1111	1	
24	82000232110	ZPT1113	1	
25	91-879.2-0412-1	ZPT1114	1	
26	82000231160	ZPT1115	1	
27	82000233260	ZPT1116	1	
28	82000234170	ZHD1033	1	
29	91-65-0608-3	ZHD1006	3	
30	82000477150	ZPT1093	2	
31	82000402150	ZPT1057	1	
32	82000163260	82000163260	3	
33	91-70.1-1455-1	91-70.1-1455-1	3	
34	91-93-14-1	91-93-14-1	3	
35	91-848-14-0	91-848-14-0	3	
36	81000102150	81000102150	1	
37	91-67-0408-3	91-67-0408-3	4	
38	81000101005	81000101005	1	
39	91-70.2-0510-3	91-70.2-0510-3	3	
40	82000177110	ZPT1117	1	
41	82000178265	82000178265	1	
42	91-818-0410-1	ZHD1019	1	
43	82005405270	82005405270	1	
44	82005406270	82005406270	1	
45	82005407270	82005407270	1	

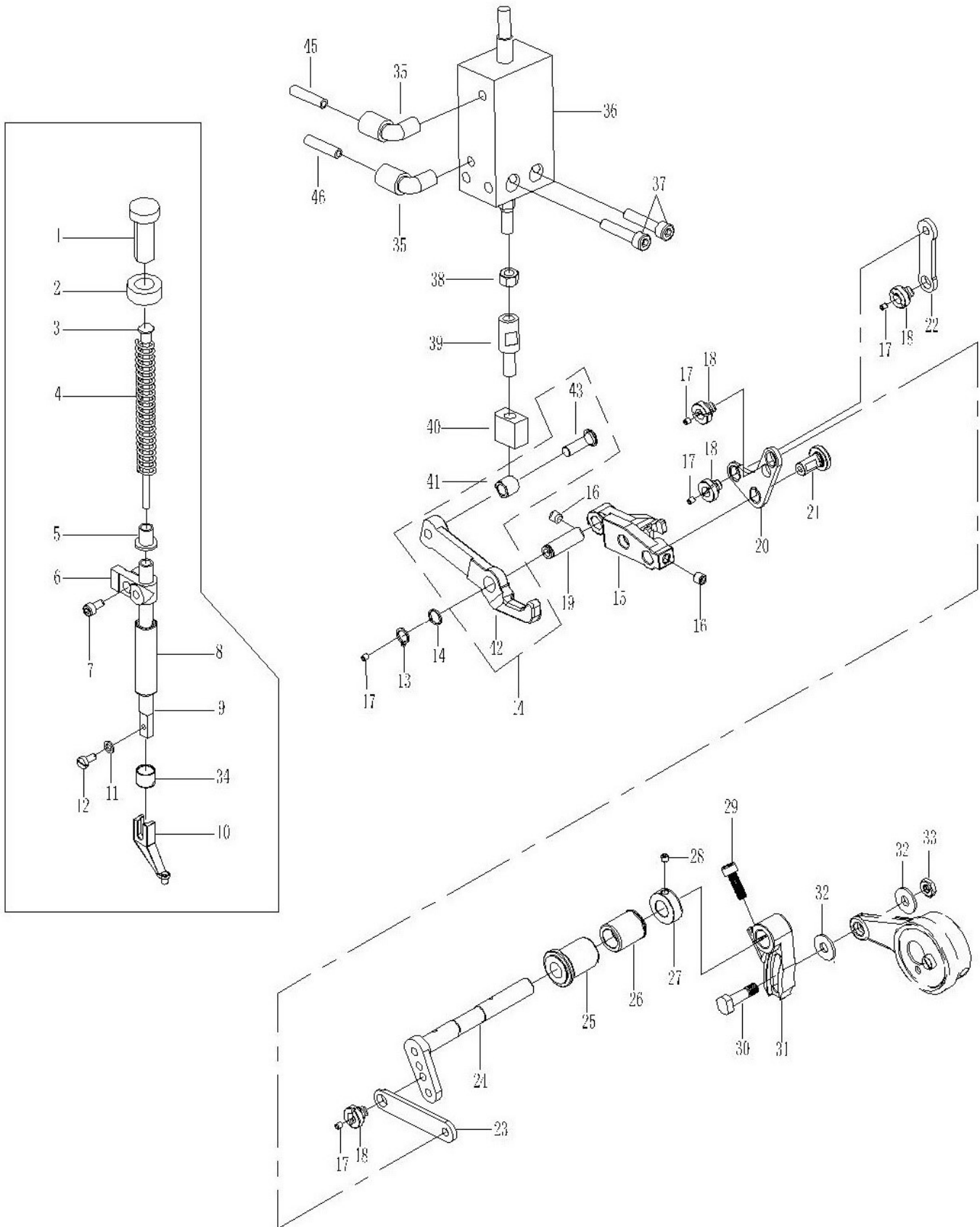
3. Pendant Mount



3. Pendant Mount

Number	Part Number	New #	Quantity	Notes
1	91-70.1-0412-3-05	91-70.1-0412-3-05	8	
2	83000107150	83000107150	1	
4	81000134150	81000134150	1	

4. Hopping Foot



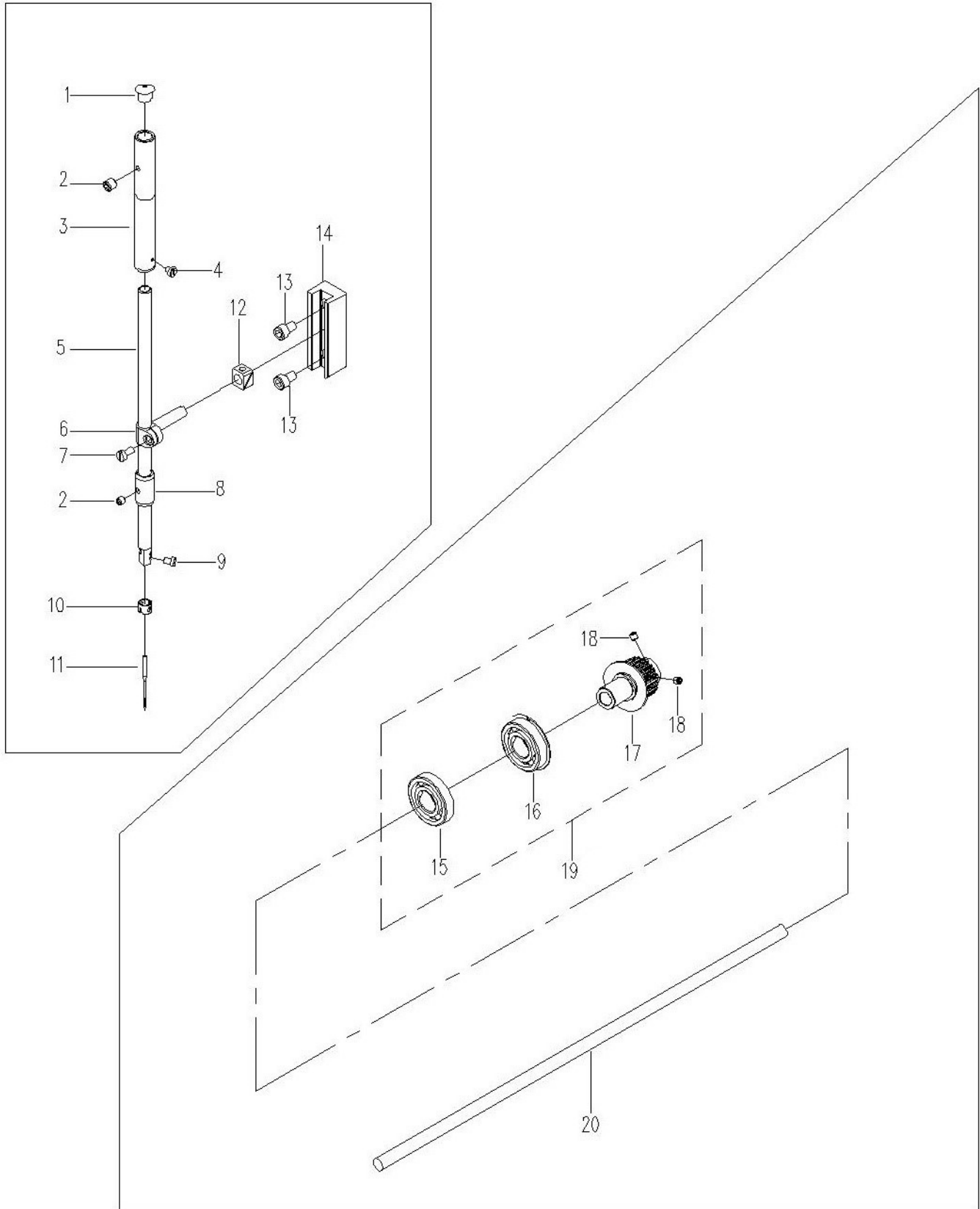
4. Hopping Foot

Number	Part Number	New #	Quantity	Notes
1	82000333170	ZPT1052	1	
2	82000332180	ZPT1051	1	
3	82000334110	ZPT1053	1	
4	82000335160	ZPT1054	1	
5	82000336120	ZPT1055	1	
6	82000326290	ZPT1047	1	
7	91-70.1-0408-1	ZHD1010	1	
8	82000119120	ZPT1031	1	
9	82000327170	ZPT1048	1	
10	82000328290	ZPT1049	1	
11	82000467200	ZPT1092	1	
12	82000331170	ZPT1050	1	
13	91-894.1-08-1	ZHD1030	1	
14	82000322200	ZPT1109	1	
15	82000323290	ZPT1108	1	
16	91-77-0606-1	ZHD1018	2	
17	91-77-0404-1	ZHD1015	5	
18	82000317170	ZPT1042	4	
19	81000110110	ZPT1141	1	
20	82000320003	ZPT1044	1	
21	82000324110	ZPT1121	1	
22	82000325150	82000325150	1	
23	82000318003	ZPT1043	1	
24	82000316110	ZPT1122	1	
25	82000113123	ZPT1123	1	
26	82000115123	ZPT1124	1	
27	82000314210	ZPT1125	1	
28	91-77-0404-1	ZHD1015	1	
29	82000311170	ZHD1032	1	
30	82000313110	ZHD1034	1	
31	82000310290	ZPT1126	1	
32	82000309200	ZPT1127	2	
33	91-41-06-1	ZHD1031	1	
34	82005103270	82005103270	1	
35	92-420001-0405	ZPT1134	2	
36	92-31-0011-2025	92-31-0011-2025	1	
37	91-70.1-0525-1	ZHD1012	2	
38	91-6170-M6-2	91-6170-M6-2	1	
39	81000123110	81000123110	1	
40	81000113280	81000113280	1	
41	91-290-HK0509-INA	ZPT1139	1	
42	81000111290	ZPT1140	1	
43	82000522110	ZPT1138	1	
44	81000111295	ZBM1004	1	
45	92-410060-0425	92-410060-0425	1	
46	92-410061-0425	92-410061-0425	1	

5. Upper Shaft

Number	Part Number	New #	Quantity	Notes
1	82000220110	ZPT1142	1	
2	91-77-0508-1	ZHD1016	2	
3	82000219170	ZHD1038	2	
4	82000218210	ZPT1143	1	
5	82000210005	ZPT1035	1	
6	82000124170	ZHD1042	11	
7	82000225290	ZPT1144	1	
8	82000227170	ZPT1040	1	
9	82000226170	ZPT1039	1	
10	91-276-6004ZZNR- NSK	91-276-6004ZZNR- NSK	1	
11	82000123120	ZPT1146	2	
12	91-65-0408-1	ZHD1040	2	
13	82000306150	ZPT1147	1	
14	82000304290	ZPT1148	1	
15	91-6805VV-NSK	ZPT1149	1	
16	82000302290	ZPT1150	1	
17	82000242290	ZPT1151	1	
18	82000228230	ZPT1152	1	
19	82000229170	ZPT1041	2	
20	91-276-6004ZZ-NSK	91-276-6004ZZ-NSK	1	
21	81000116233	81000116233	1	
22	93-210009-8055	93-210009-8055	1	
23	91-848-05-0	ZHD1043	4	
24	91-93-05-1	ZHD1022	4	
25	90-70.1-0520-1	ZHD1044	4	
26	91-276-6204ZZ-NSK	91-276-6204ZZ-NSK	1	
27	91-276-6204ZZNR- NSK	91-276-6204ZZNR- NSK	1	
28	81000116230	81000116230	1	
29	82000237240	ZPT1158	1	
30	82000301005	82000301005	1	
31	81000108110	81000108110	1	
32	82000123123	82000123123	1	
33	82000124123	82000124123	1	
34	81000120150	81000120150	1	
35	91-879.2-0306-1	91-879.2-0306-1	1	
36	81000118125	81000118125	1	

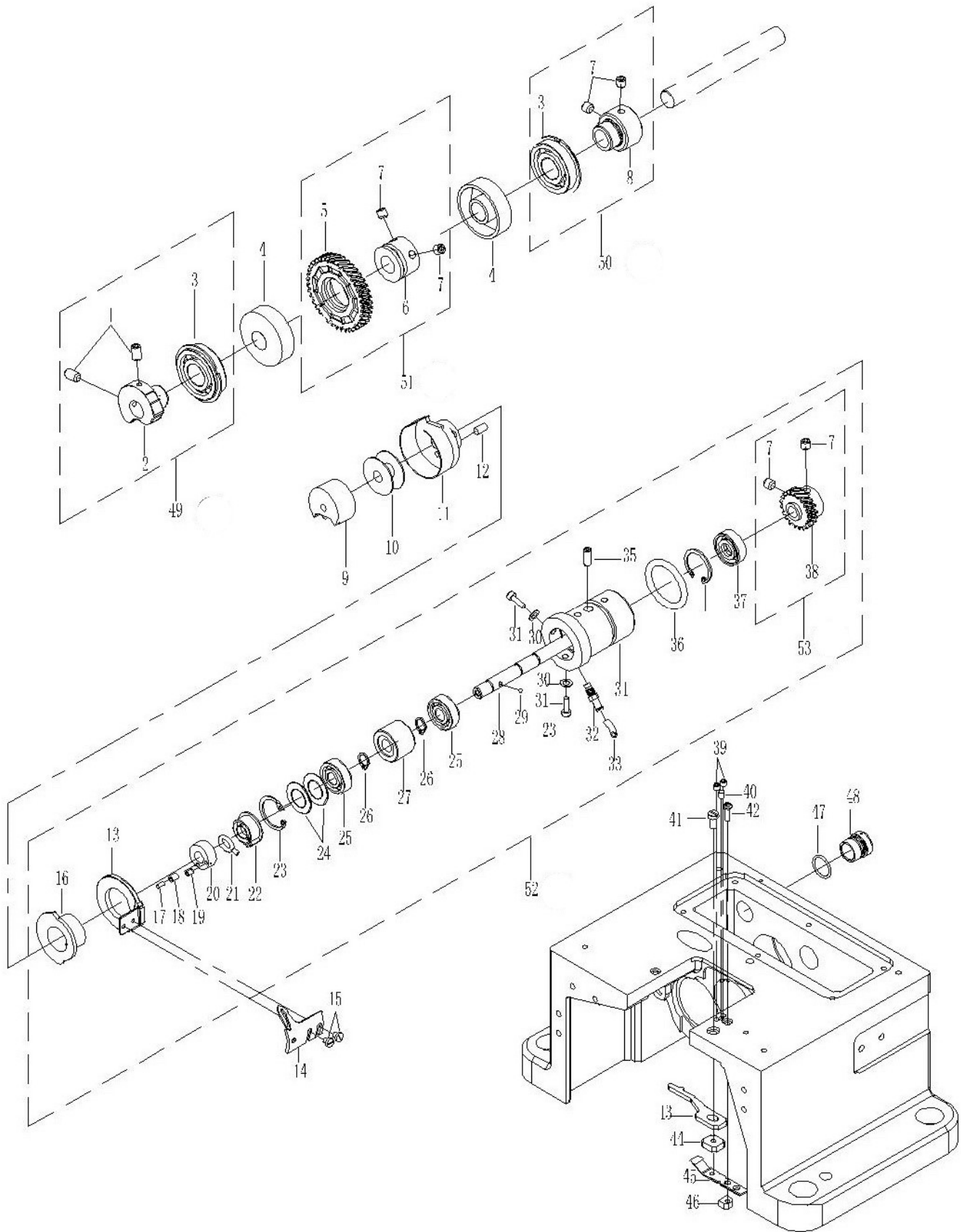
6. Needle Bar and Lower Shaft



6. Needle Bar and Lower Shaft

Number	Part Number	New #	Quantity	Notes
1	82000117270	ZPT1029	1	
2	91-77-0404-1	ZHD1015	1	
3	82000116120	ZPT1028	1	
4	91-65-0202-1	ZHD1004	1	
5	82000203110	ZPT1033	1	
5.1	82000252110	82000252110	1	
6	82000201290	ZPT1032	1	
7	82000202170	ZPT1087	1	
8	82000118120	ZPT1030	1	
9	82000205170	ZPT1088	1	
10	82000206150	ZPT1034	1	
11	94-10 DPX5-GLC-1	94-10 DPX5-GLC-1	1	
11.1	94-10DBX1-GLC	94-10DBX1-GLC	1	
12	82000222280	ZPT1036	1	
13	82000224170	ZPT1038	2	
14	82000223290	ZPT1037	1	
15	91-276-6204ZZ-NSK	91-276-6204ZZ-NSK	1	
16	91-276-6204ZZNR-NSK	91-276-6204ZZNR-NSK	1	
17	81000117230	81000117230	1	
18	82000124170	ZHD1042	2	
19	81000117233	81000117233	1	
20	81000109110	81000109110	1	

7. Hook Drive and Thread Cutter

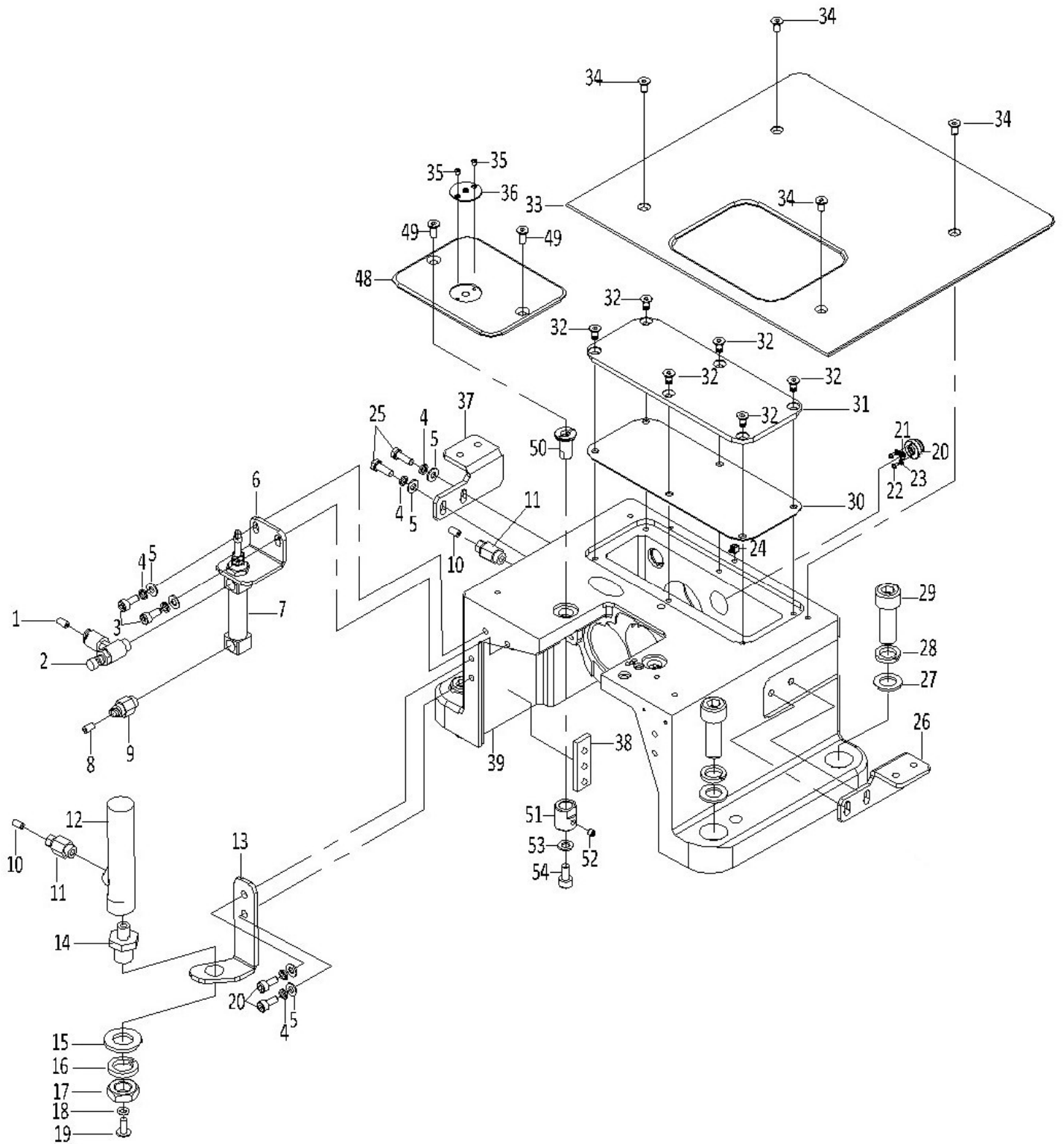


7. Hook Drive and Thread Cutter

Number	Part Number	New #	Quantity	Notes
1	82000134170	ZHD1045	2	
2	82000133290	ZPT1164	1	
3	91-276-6202ZZNR-NSK	91-276-6202ZZNR-NSK	2	
4	82000135270	ZPT1166	2	
5	82000624230	82000624230	1	
6	82000625120	82000625120	1	
7	82000124170	ZHD1042	2	
8	82000131120	ZPT1167	1	
9	94-31-DBM4-DH	ZPT1071	1	
10	82000605140	82000605140	1	
11	94-30 DSH2-AHTR(MBJ)-DY	94-30 DSH2-AHTR(MBJ)-DY	1	
12	82000655220	ZPT1168	1	
13	82000611280	ZPT1169	1	
14	82000505150	ZPT1099	1	
15	82000506170	ZPT1100	2	
16	82000609280	ZPT1170	1	
17	82000614220	ZPT1171	1	
18	82000650260	ZPT1172	1	
19	82000652170	ZPT1173	1	
20	82000612290	ZPT1174	1	
21	82000616220	ZPT1175	1	
22	8200061520	8200061520	1	
23	91-893.1-2201	ZHD1046	2	
24	82000619200	ZPT1177	2	
25	91-276-608-ZZ-NSK	91-276-608-ZZ-NSK	1	
26	91-894.1-08-1	ZHD1030	2	
27	82000620120	ZPT1179	1	
28	82000621110	ZPT1180	1	
29	82000613400	ZPT1181	1	
30	82000610200	ZHD1047	2	
31	91-70.1-0310-1	ZHD1048	2	
32	82000618260	ZPT1182	1	
33	82000617280	ZPT1183	1	
34	82000607120	ZPT1184	1	
35	91-77-0512-1	ZHD1017	1	
36	82000608270	ZPT1185	1	
37	82000622270	ZPT1186	1	
38	8200 0623230	8200 0623230	1	
39	91-77-0404-1	ZHD1015	2	
40	82000504110	ZPT1188	1	
41	91-65-0412-1	ZHD1005	1	
42	82000503170	ZPT1096	1	
43	82000600280	ZPT1101	1	
44	82000602150	ZPT1102	1	

45	82000501150	ZPT1094	1	
46	82000502110	ZPT1095	1	
47	82000142290	ZPT1189	1	
48	82000143270	ZPT1190	1	
49	82005104293	82005104293	1	
50	82000131123	82000131123	1	
51	82000624234	ZPT1103	1	
52	82000607124	82000607124	1	
53	82000623233	82000623233	1	

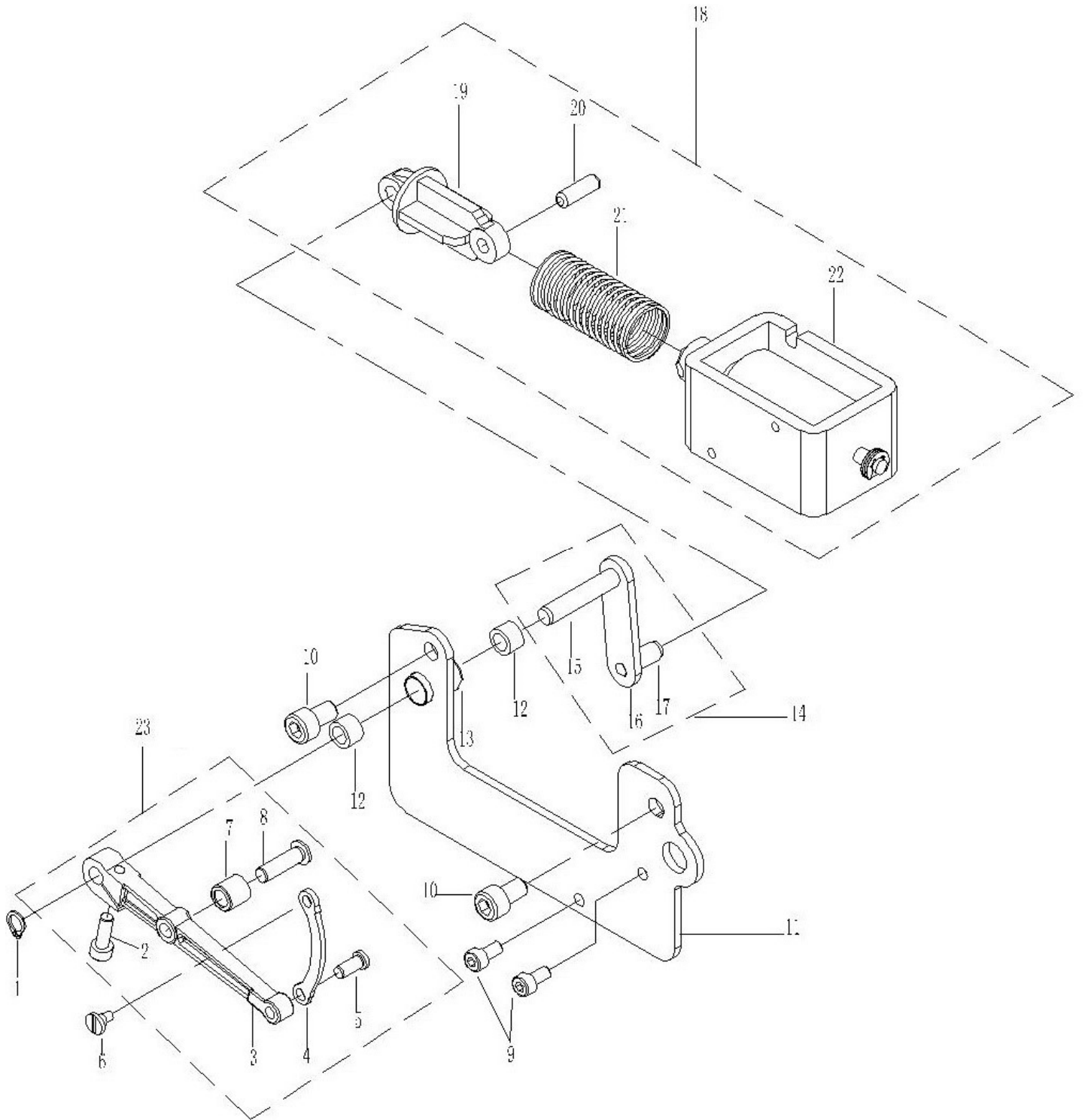
8. Hook Drive Housing



8. Hook Drive Housing

Number	Part Number	New #	Quantity	Notes
1	92-410015-042.5	92-410015-042.5	1	
2	92-420003-0504	ZPT1191	1	
3	91-70.1-0410-3	ZHD1049	2	
4	91-93-04-1	ZHD1021	10	
5	91-97.1-04-2	91-97.1-04-2	8	
6	82001031150	ZPT1192	1	
7	92-320001-1010	ZPT1193	1	
8	92-410016-042.5	92-410016-042.5	1	
9	92-420002-0504	ZPT1194	1	
10	82000649300	82000649300	1	
11	82000648174	ZPT1195	2	
12	82000645263	ZPT1196	1	
13	82000644150	ZPT1197	1	
14	82000646170	ZPT1198	1	
15	91-97.1-12-2	91-97.1-12-2	1	
16	91-93-12-1	ZHD1051	1	
17	91-6172.1-12-1	ZHD1052	1	
18	91-3451.1-3.15-1.8	ZPT1199	1	
19	82000647170	ZHD1061	1	
20	85000212120	85000212120	1	
21	50000438270	50000438270	1	
22	91-5783-0305-2	91-5783-0305-2	2	
23	91-97.1-03-2	91-97.1-03-2	2	
24	92-420013-0504	92-420013-0504	1	
25	91-5783-0412-1	91-5783-0412-1	2	
26	82000166120	82000166120	1	
27	91-848-10-2	91-848-10-2	2	
28	91-93-10-1	91-93-10-1	2	
29	91-70.1-1030-1	91-70.1-1030-1	2	
30	82000141270	ZPT1203	1	
31	82000140150	ZPT1204	1	
32	91-70.3-0410-1	ZHD1014	6	
33	82005112260	82005112260	1	
34	91-70.3-0408-1	ZHD1055	4	
35	82000139170	82000139170	2	
36	82000137290	82000137290	1	
37	82000165120	82000165120	1	
38	93-420002-0005	93-420002-0005	1	
39	82000129100	82000129100	1	
48	82005113150	82005113150	1	
49	91-70.3-0410-1	ZHD1014	2	
50	82005114280	82005114280	2	
51	82005115280	82005115280	2	
52	91-77-0404-1	ZHD1015	2	
53	91-97.1-05-2	91-97.1-05-2	2	
54	91-70.1-0510-1	91-70.1-0510-1	2	

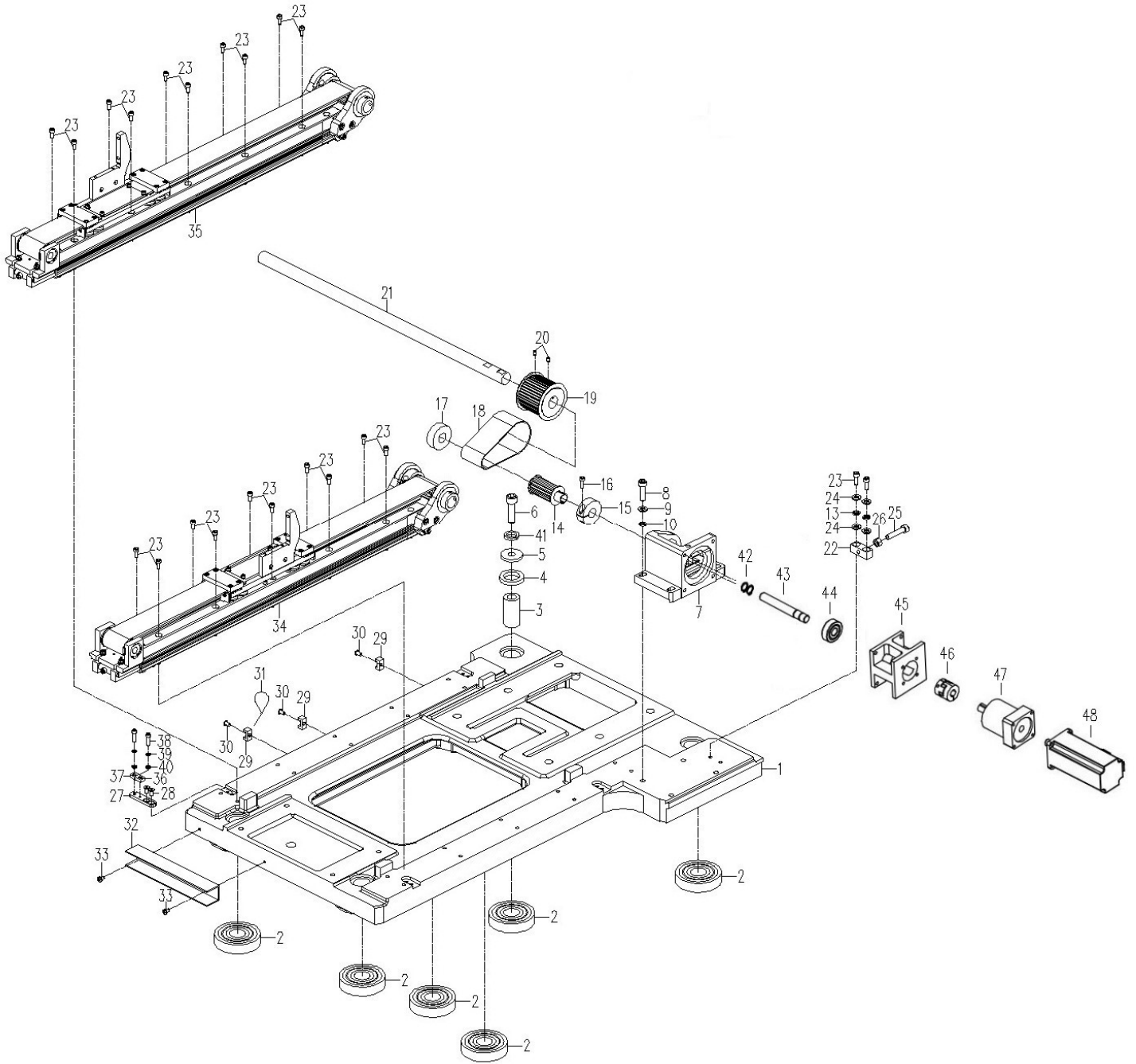
9. Thread Cutter Drive



9. Thread Cutter Drive

Number	Part Number	New #	Quantity	Notes
1	82000515200	ZHD1056	1	
2	91-70.1-0412-1	ZHD1057	1	
3	82000520150	ZPT1097	1	
4	82000524150	ZPT1098	1	
5	82000523110	ZPT1206	1	
6	82000525170	ZHD1058	1	
7	91-290.1-050-INA	91-290.1-050-INA	1	
8	82000522110	ZPT1138	1	
9	91-70.1-0408-3	ZHD1054	2	
10	91-70.1-0610-3	ZHD1059	2	
11	82000516153	82000516153	1	
12	82000518120	ZPT1209	2	
13	82000517120	ZPT1210	1	
14	82000511003	ZPT1211	1	
15	82000513110	82000513110	1	
16	82000512150	82000512150	1	
17	82000514110	82000514110	1	
18	93-23 0003-005	ZPT1068	1	
19	82000510260	82000510260	1	
20	82000509110	82000509110	1	
21	82000509160	82000509160	1	
22	93-23 0003	93-23 0003	1	
23	82000519004	82000519004	1	

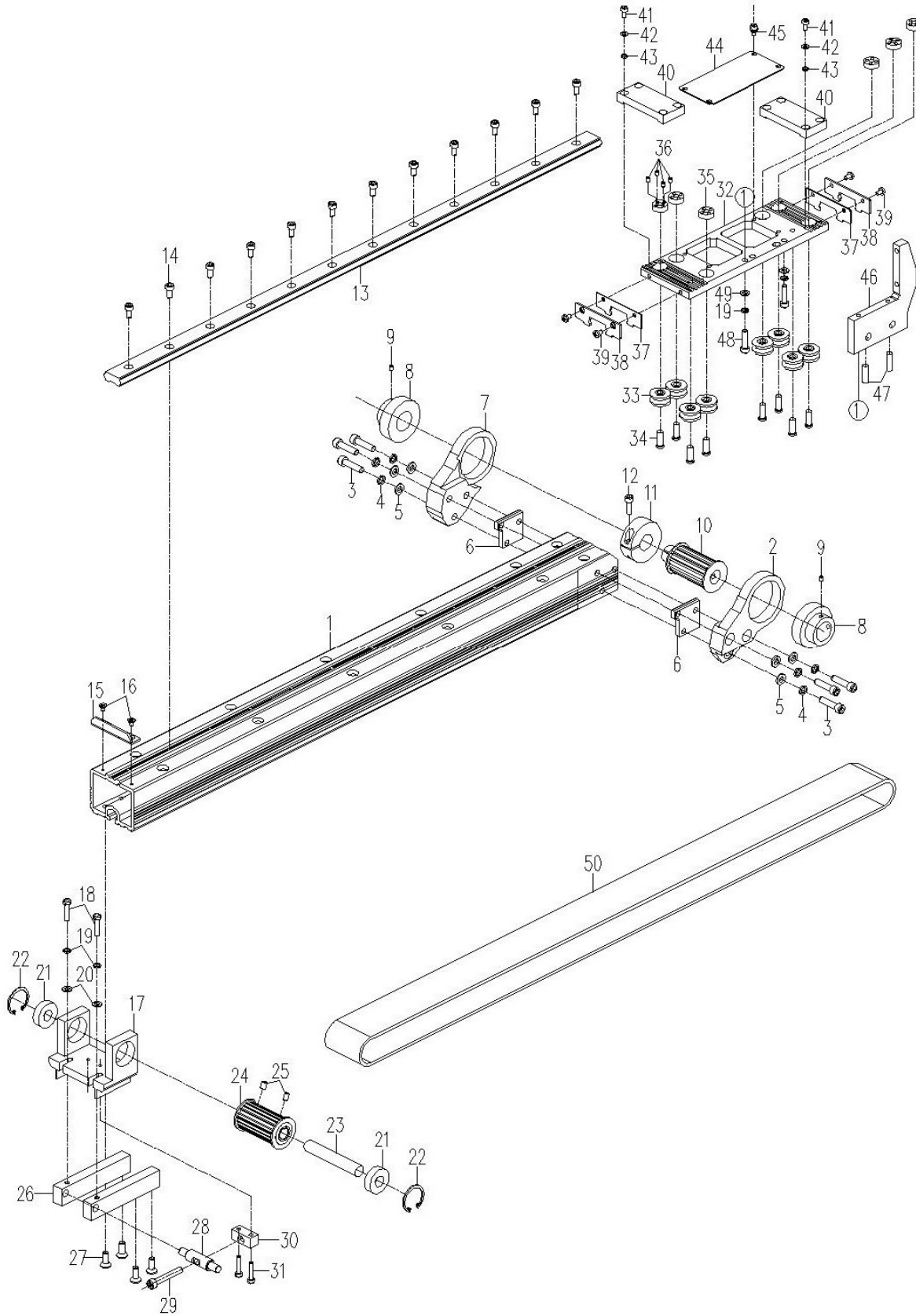
10. Y-Axis Drive



10. Y-Axis Drive

Number	Part Number	New #	Quantity	Notes
1	81000401100	81000401100	1	
2	81000402260	81000402260	6	
3	81000403290	81000403290	4	
4	81000404260	81000404260	4	
5	81000405290	81000405290	4	
6	91-70.1-1280-1	91-70.1-1280-1	4	
7	81000409290	81000409290	1	
8	91-70.1-0830-1	91-70.1-0830-1	4	
9	91-848-08-2	91-848-08-2	4	
10	91-93-08-1	91-93-08-1	4	
13	91-93-06-1	ZHD1023	2	
14	81000410233	81000410233	1	
15	81000411120	81000411120	1	
16	91-70.1-0616-1	91-70.1-0616-1	1	
17	91-276-6302ZZ-NSK	91-276-6302ZZ-NSK	1	
18	81000412240	81000412240	1	
19	81000456233	81000456233	1	
20	91-77-0508-1	ZHD1016	4	
21	81000414110	81000414110	1	
22	81000415290	81000415290	1	
23	91-70.1-0616-1	91-70.1-0616-1	22	
24	91-848-06-2	91-848-06-2	4	
25	91-70.1-0840-1	91-70.1-0840-1	1	
26	91-41-08-2	91-41-08-2	1	
27	83000415150	83000415150	4	
28	91-70.3-0512-1	91-70.3-0512-1	8	
29	82000163260	82000163260	3	
30	91-70.2-0510-3	91-70.2-0510-3	3	
31	82000164260	82000164260	3	
32	81000440260	81000440260	1	
33	91-818-0508-3	91-818-0508-3	2	
34	81000446005	81000446005	1	
35	81000455005	81000455005	1	
36	83000416150	83000416150	4	
37	83000417150	83000417150	4	
38	91-70.1-0516-1	91-70.1-0516-1	8	
39	91-93-05-1	ZHD1022	8	
40	91-848-05-2	91-848-05-2	8	
41	91-93-12-1	ZHD1051	4	
42		ZHD1079	2	
43		ZPT1231	1	
44		ZPT1236	1	
45		ZPT1232	1	
46		ZPT1235	1	
47		ZPT1233	1	
48		LSM60C-C2	1	Servo Motor

11. Y-Axis Right Linear Drive

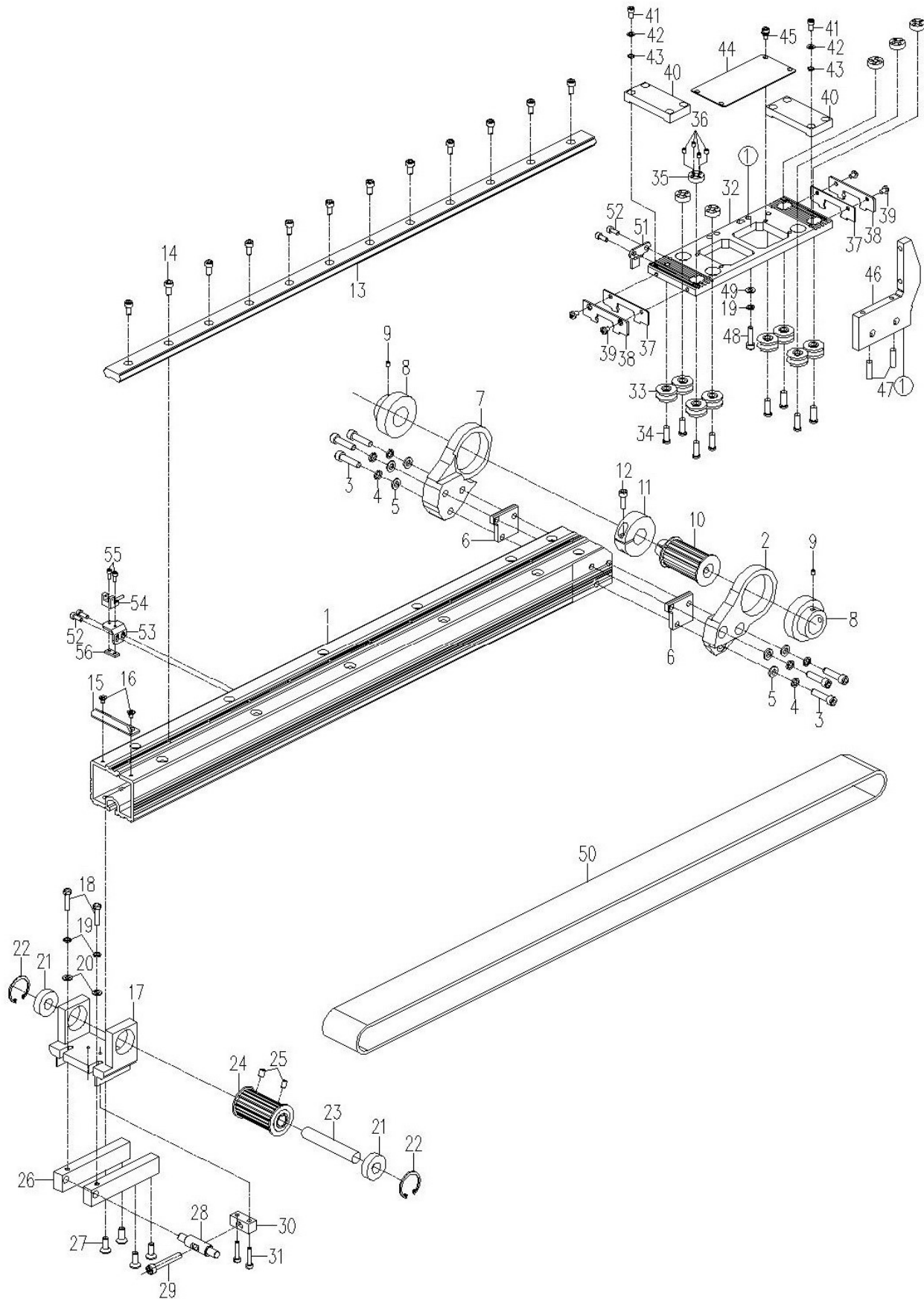


11. Y-Axis Right Linear Drive

Number	Part Number	New #	Quantity	Notes
1	81000446300	81000446300	1	
2	81000447290	81000447290	1	
3	91-70.1-0616-1	91-70.1-0616-1	6	
4	91-93-06-1	ZHD1023	6	
5	91-97.1-06-2	91-97.1-06-2	6	
6	81000465150	81000465150	2	
7	81000448290	81000448290	1	
8	91-276-60/20RS	91-276-60/20RS	2	
9	91-77-0606-1	ZHD1018	4	
10	81000420290	81000420290	1	
11	81000421290	81000421290	1	
12	91-70.1-0516-1	91-70.1-0516-1	1	
13	81000452290	81000452290	1	
14	91-70.1-0510-1	91-70.1-0510-1	12	
15	81000453150	81000453150	1	
16	91-819.2-0406-1	91-819.2-0406-1	2	
17	81000449290	81000449290	1	
18	91-5783-0520-1	91-5783-0520-1	2	
19	91-93-05-1	ZHD1022	4	
20	91-97.1-05-2	91-97.1-05-2	2	
21	91-276-6001ZZ-NSK	91-276-6001ZZ-NSK	2	
22	91-893.1-28-1	91-893.1-28-1	2	
23	81000437110	81000437110	1	
24	81000436230	81000436230	1	
25	91-77-0508-1	ZHD1016	2	
26	81000451290	81000451290	2	
27	91-70.3-0616-3	91-70.3-0616-3	4	
28	81000450110	81000450110	1	
29	91-70.1-0640-1	91-70.1-0640-1	1	
30	81000454290	81000454290	1	
31	91-70.1-0420-1	91-70.1-0420-1	2	
32	81000427290	81000427290	1	
33	81000432290	81000432290	8	
34	81000433170	81000433170	8	
35	81000434290	81000434290	6	
36	91-77-0405-1	91-77-0405-1	24	
37	81000430220	81000430220	2	
38	81000429270	81000429270	2	
39	91-818-0406-1	91-818-0406-1	4	
40	81000431290	81000431290	2	
41	91-70.1-0412-1	ZHD1057	8	
42	91-93-04-1	ZHD1021	8	
43	91-848-04-2	ZHD1020	8	
44	81000462260	81000462260	1	
45	91-70.1-0408-3-05	91-70.1-0408-3-05	4	
46	81000428290	81000428290	1	

47	91-119.1-0620-0	91-119.1-0620-0	2	
48	91-70.1-0520-1	91-70.1-0520-1	2	
49	91-848-05-2	91-848-05-2	2	
50	81000422240	81000422240	1	

12. Y-Axis Left Linear Drive



12. Y-Axis Left Linear Drive

Number	Part Number	New #	Quantity	Notes
1	81000446300	81000446300	1	
2	81000447290	81000447290	1	
3	91-70.1-0616-1	91-70.1-0616-1	6	
4	91-93-06-1	ZHD1023	6	
5	91-97.1-06-2	91-97.1-06-2	6	
6	81000465150	81000465150	2	
7	81000448290	81000448290	1	
8	91-276-60/20RS	91-276-60/20RS	2	
9	91-77-0606-1	ZHD1018	4	
10	81000420290	81000420290	1	
11	81000421290	81000421290	1	
12	91-70.1-0516-1	91-70.1-0516-1	1	
13	81000452290	81000452290	1	
14	91-70.1-0510-1	91-70.1-0510-1	12	
15	81000453150	81000453150	1	
16	91-819.2-0406-1	91-819.2-0406-1	2	
17	81000449290	81000449290	1	
18	91-5783-0520-1	91-5783-0520-1	2	
19	91-93-05-1	ZHD1022	4	
20	91-97.1-05-2	91-97.1-05-2	2	
21	91-276-6001ZZ-NSK	91-276-6001ZZ-NSK	2	
22	91-893.1-28-1	91-893.1-28-1	2	
23	81000437110	81000437110	1	
24	81000436230	81000436230	1	
25	91-77-0508-1	ZHD1016	2	
26	81000451290	81000451290	2	
27	91-70.3-0616-3	91-70.3-0616-3	4	
28	81000450110	81000450110	1	
29	91-70.1-0640-1	91-70.1-0640-1	1	
30	81000454290	81000454290	1	
31	91-70.1-0420-1	91-70.1-0420-1	2	
32	81000443290	81000443290	1	
33	81000432290	81000432290	8	
34	81000433170	81000433170	8	
35	81000434290	81000434290	6	
36	91-77-0405-1	91-77-0405-1	24	
37	81000430220	81000430220	2	
38	81000429270	81000429270	2	
39	91-818-0406-1	91-818-0406-1	4	
40	8100 0431290	8100 0431290	2	
41	91-70.1-0412-1	ZHD1057	8	
42	91-93-04-1	ZHD1021	8	
43	91-848-04-2	ZHD1020	8	
44	81000462260	81000462260	1	
45	91-70.1-0408-3-05	91-70.1-0408-3-05	4	
46	81000428290	81000428290	1	

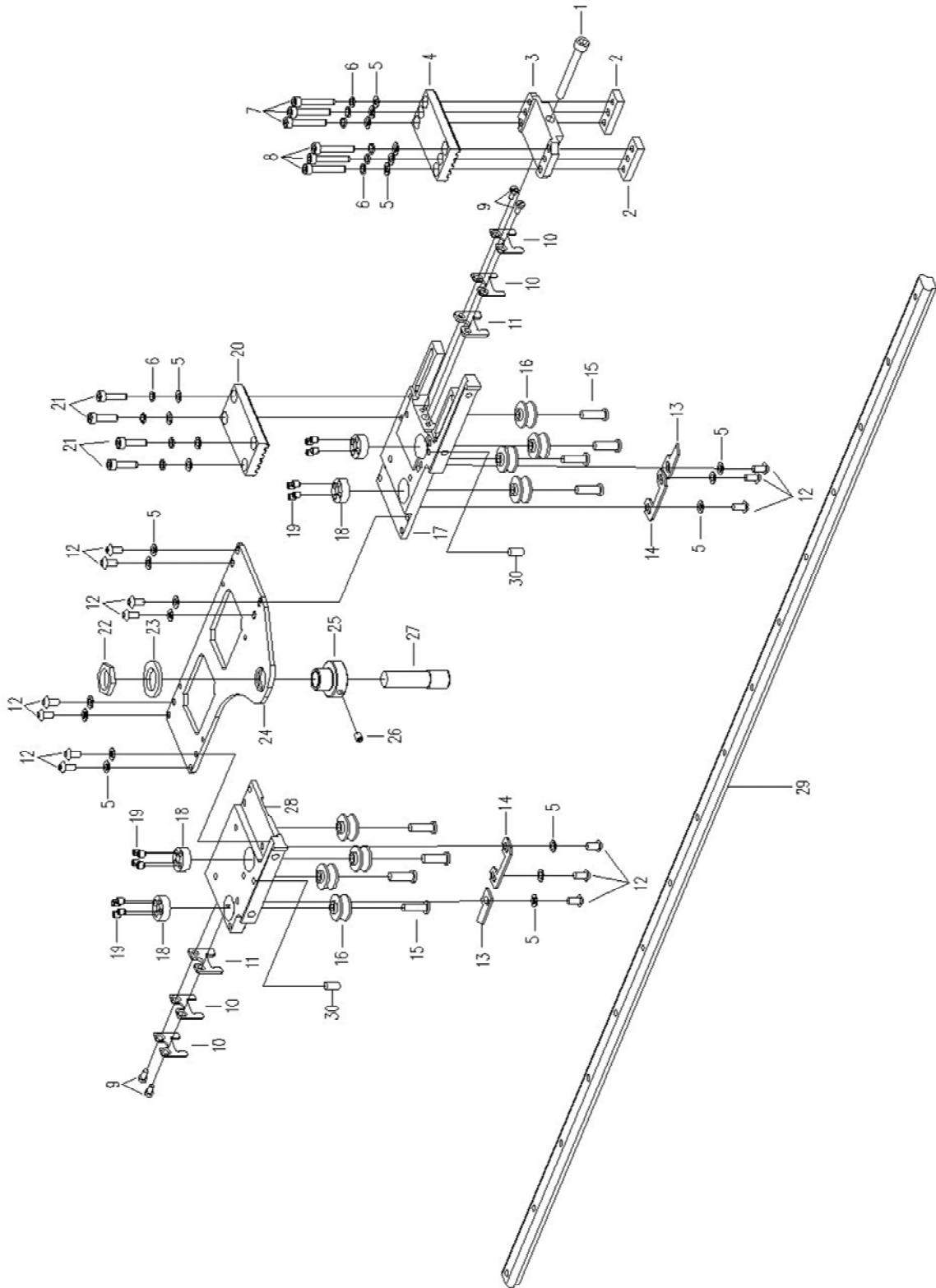
47	91-119.1-0620-0	91-119.1-0620-0	2	
48	91-70.1-0520-1	91-70.1-0520-1	2	
49	91-848-05-2	91-848-05-2	2	
50	81000422240	81000422240	1	
51	81000445290	81000445290	1	
52	91-70.1-0410-3-05	91-70.1-0410-3-05	4	
53	81000535150	81000535150	1	
54	93-30-0006-25	93-30-0006-25	1	
55	91-70.1-0308-3	91-70.1-0308-3	2	
56	81000547150	81000547150	1	

13. X-Axis Linear Drive

Number	Part Number	New #	Quantity	Notes
1	91-818-0408-3-05	91-818-0408-3-05	8	
2	81000526290	81000526290	2	
3	91-70.1-0510-1	91-70.1-0510-1	24	
4	81000547150	81000547150	1	
5	91-276-6000ZZ-BOM	91-276-6000ZZ-BOM	2	
6	81000506120	81000506120	1	
7	81000501300	81000501300	1	
8	91-77-0506-1	91-77-0506-1	4	
9	81000505230	81000505230	1	
10	91-894.1-12-1	91-894.1-12-1	1	
11	81000534290	81000534290	1	
12	91-276-6301ZZ NR-BOM	91-276-6301ZZ NR-BOM	1	
13	81000545150	81000545150	1	
14	91-70.3-0408-3	91-70.3-0408-3	1	
15	81000543150	81000543150	1	
16	91-848-04-2	ZHD1020	7	
17	91-93-04-1	ZHD1021	7	
18	91-70.1-0516-1	91-70.1-0516-1	7	
19	82000108270	ZPT1083	2	
20	81000525290	81000525290	2	
21	91-70.3-0308-3	91-70.3-0308-3	8	
22	91-70.1-0512-1	ZHD1011	8	
23	82000109270	ZPT1084	4	
24	91-70.1-0412-3-05	91-70.1-0412-3-05	4	
25	82000761290	82000761290	1	
26	91-70.3-0510-1	91-70.3-0510-1	8	
27	81000524260	81000524260	1	
29	81000504230	81000504230	1	
30	91-70.1-0410-3-05	91-70.1-0410-3-05	10	
31	83000599150	83000599150	1	
32	91-QG-0002	91-QG-0002	1	
33	81000521260	81000521260	1	
34	81000507240	81000507240	1	
35	92-310017-2010	92-310017-2010	2	
36	81006517290	81006517290	1	
37	91-93-05-1	ZHD1022	4	
38	91-97.1-05-2	91-97.1-05-2	12	
39	92-310014-2010	92-310014-2010	4	
40	91-5781-0512-1	91-5781-0512-1	8	
41	83000544290	83000544290	2	
42	92-420003-0504	ZPT1191	4	
43	92-410024-042.5	92-410024-042.5	1	
44	92-420013-04	92-420013-04	1	
45	92-410022-042.5	92-410022-042.5	1	
46	92-420068-0404	92-420068-0404	1	

47	83006506150	83006506150	1	
48	91-70.3-0508-1	91-70.3-0508-1	2	
49	81000520290	81000520290	1	
50	83000568150	83000568150	1	
51	91-70.1-0308-3	91-70.1-0308-3	2	
52	93-30-0009-0480	93-30-0009-0480	1	
53	83000539150	83000539150	1	
54	83000527260	83000527260	2	
55	91-70.1-0412-1	ZHD1057	2	
56	83006505150	83006505150	2	
57	91-70.1-0406-1	91-70.1-0406-1	8	
58	83000595150	83000595150	2	
59	83000596270	83000596270	2	
60		ZPT1229	1	
61		ZPT1237	1	
62		ZPT1230	1	
63		ZPT1234	1	
64		ZPT1233	1	
65		LSM60C-C2	1	Servo Motor
67			1	Motor Power Cable
68			1	Motor Encoder Cable

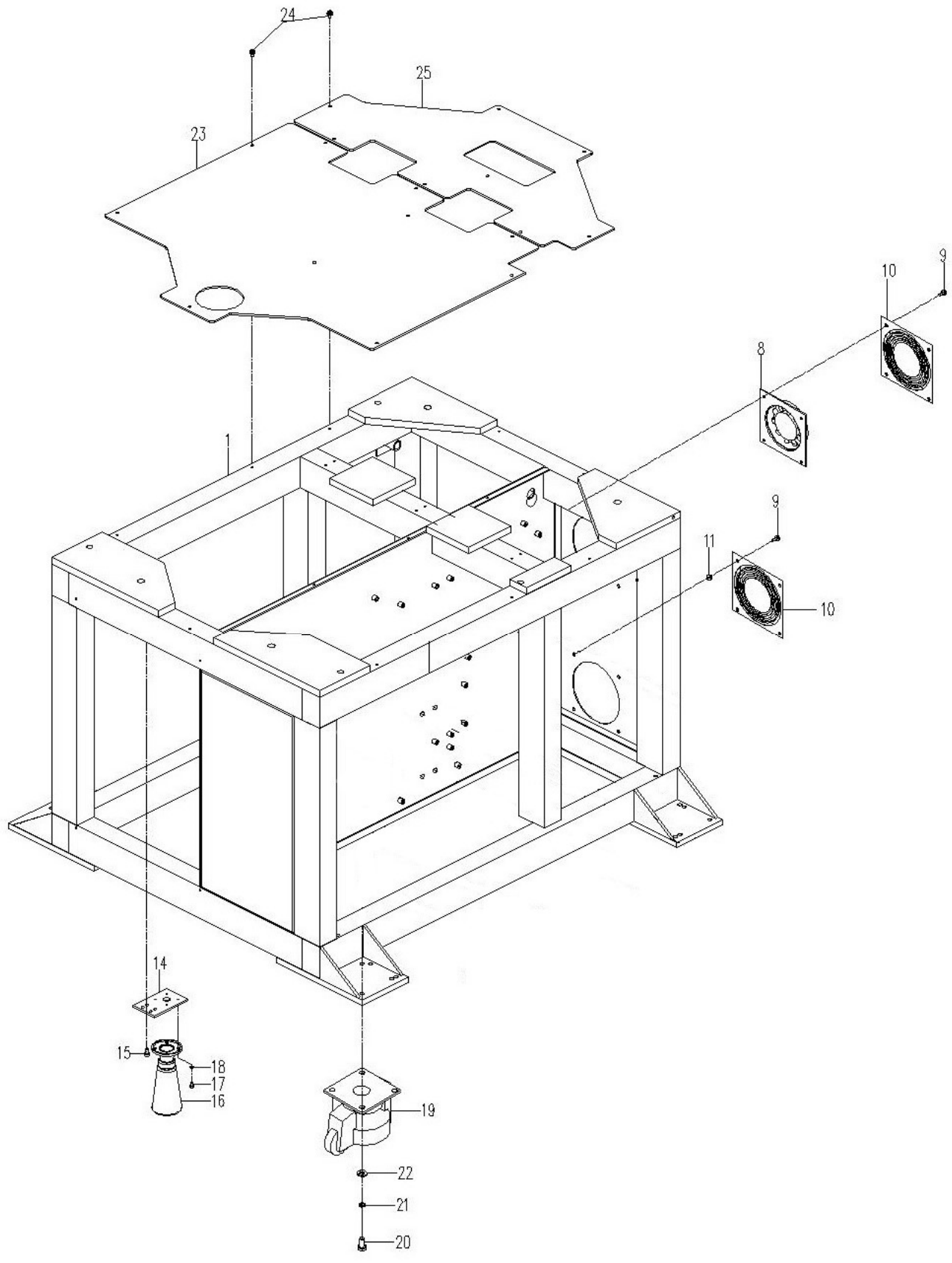
14. X-Axis Linear Rail and Saddle



14. X-Axis Linear Rail and Saddle

Number	Part Number	New #	Quantity	Notes
1	91-70.1-0550-1	91-70.1-0550-1	1	
2	81000510290	81000510290	2	
3	81000509290	81000509290	1	
4	81000508290	81000508290	1	
5	91-848-04-2	ZHD1020	24	
6	91-93-04-1	ZHD1021	10	
7	91-70.1-0425-1	91-70.1-0425-1	3	
8	91-70.1-0430-1	91-70.1-0430-1	3	
9	91-65-0306-1	91-65-0306-1	4	
10	81000542150	81000542150	4	
11	81000541220	81000541220	2	
12	91-70.2-0406-1	91-70.2-0406-1	14	
13	81000548150	81000548150	2	
14	82000549150	82000549150	2	
15	81000514170	81000514170	8	
16	81000513120	81000513120	8	
17	81000512290	81000512290	1	
18	81000515290	81000515290	4	
19	91-77-0405-1	91-77-0405-1	16	
20	81000511290	81000511290	1	
21	91-70.1-0416-1	91-70.1-0416-1	4	
22	91-808-14-2	91-808-14-2	1	
23	91-848-14-2	91-848-14-2	1	
24	81000516150	81000516150	1	
25	81000529290	81000529290	1	
26	91-77-0406-1	91-77-0406-1	1	
27	81000528110	81000528110	1	
28	81000517290	81000517290	1	
29	81000533300	81000533300	1	
30	91-119.1-0410-0	91-119.1-0410-0	2	

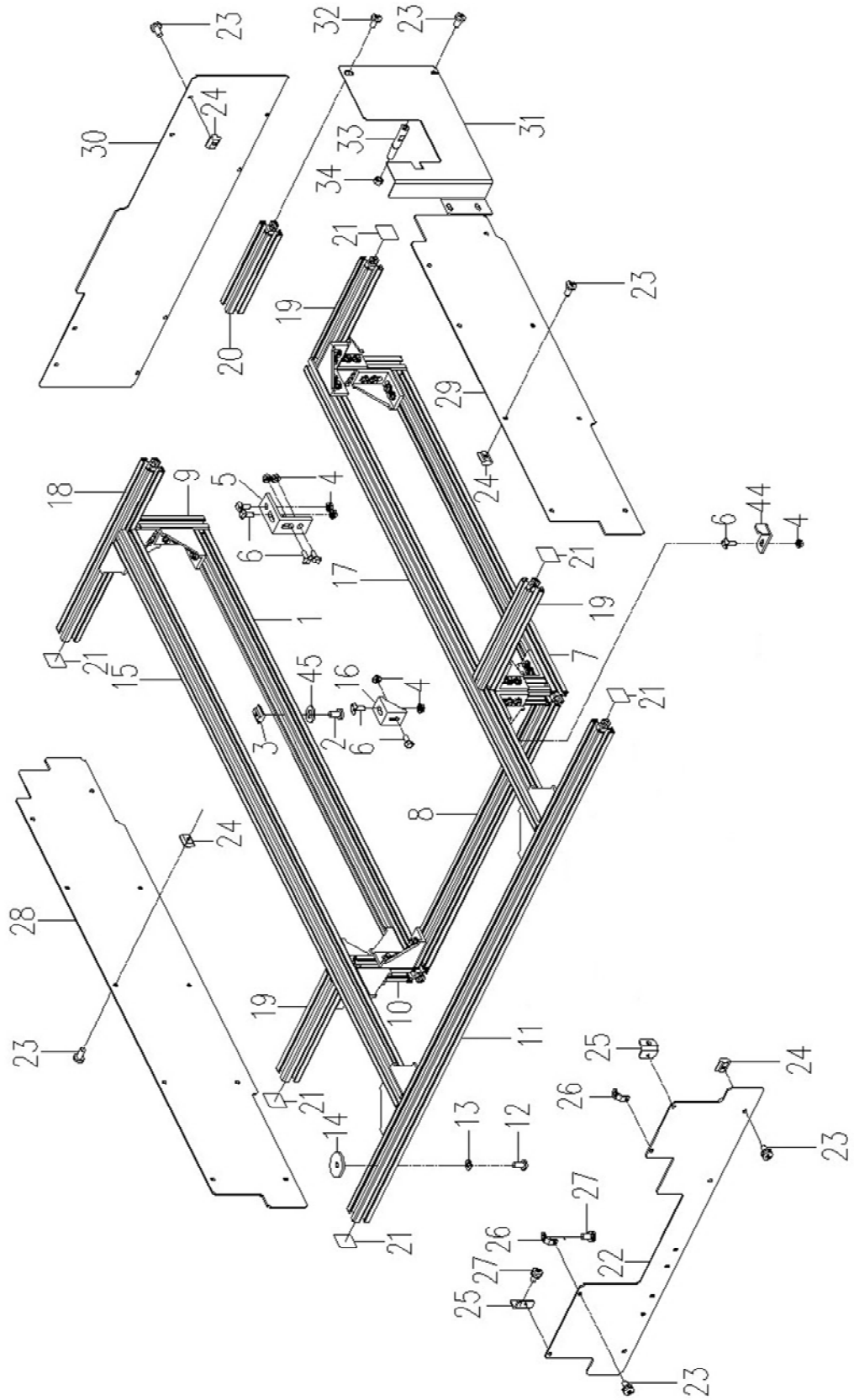
15. Quilter Frame and Components



15. Quilter Frame and Components

Number	Part Number	New #	Quantity	Notes
1	81000701003	81000701003	1	
8	93-200002-200	93-200002-200	1	
9	91-67-0510-3	ZHD1008	8	
10	82001123400	82001123400	2	
11	91-41-05-2	91-41-05-2	4	
14	82006082150	82006082150	1	
15	91-70.1-0410-3-05	91-70.1-0410-3-05	4	
16	50000171260	50000171260	1	
17	91-70.1-0306-1	91-70.1-0306-1	4	
18	91-97.1-03-2	91-97.1-03-2	4	
19	82001011400	82001011400	4	
20	91-5781-0816-1	91-5781-0816-1	16	
21	91-93-08-1	91-93-08-1	16	
22	91-97.1-08-2	91-97.1-08-2	16	
23	81000709150	81000709150	1	
24	91-29.2-0408-3-05	91-29.2-0408-3-05	15	
25	81000708150	81000708150	1	

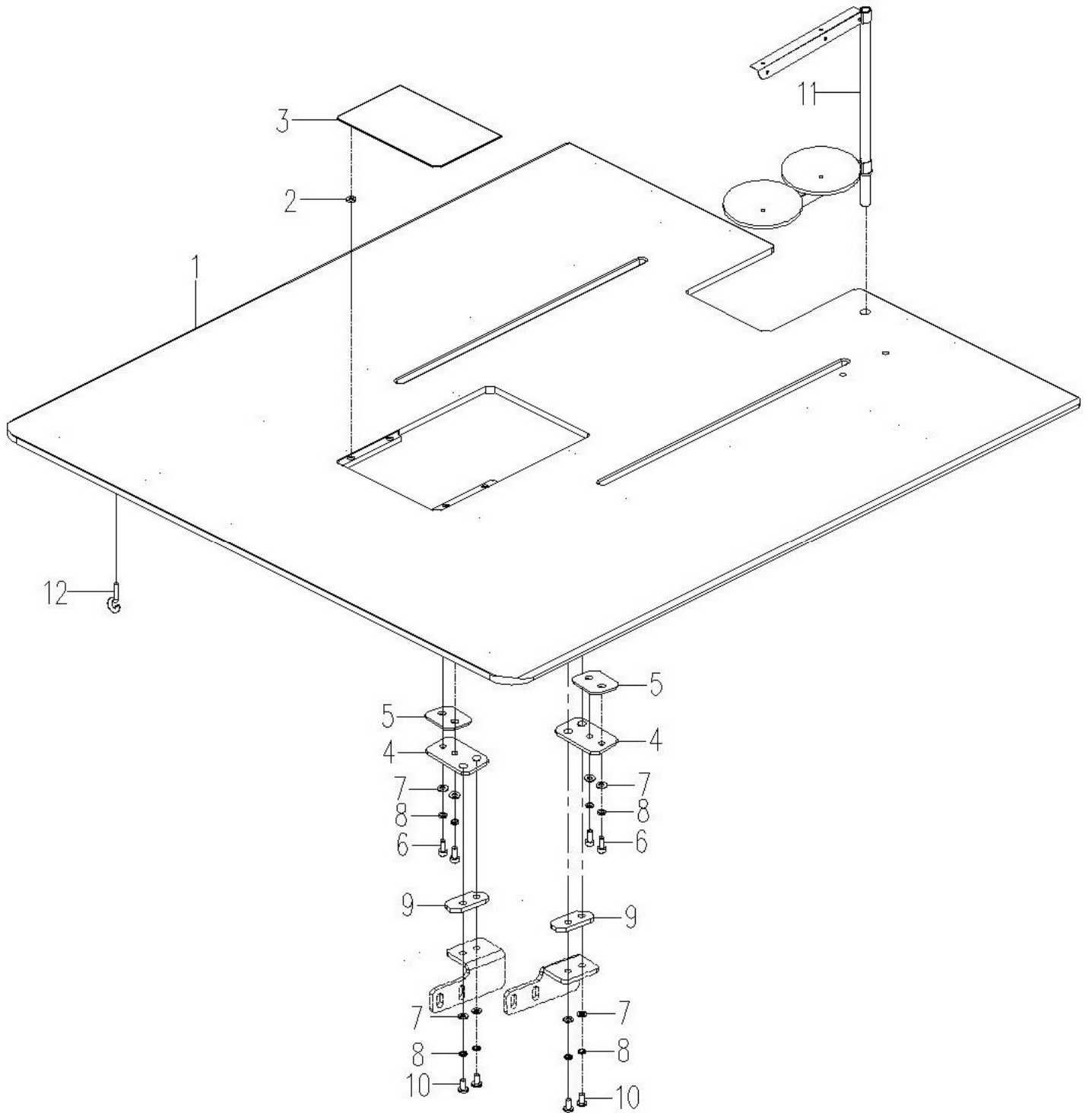
16. Table Subframe



16. Table Subframe

Number	Part Number	New #	Quantity	Notes
1	81000710300	81000710300	1	
2	91-70.1-0645-1	91-70.1-0645-1	4	
3	81000734180	81000734180	4	
4	81000732180	81000732180	73	
5	81000733280	81000733280	16	
6	81000731170	81000731170	69	
7	81000711300	81000711300	1	
8	81000712300	81000712300	1	
9	81000713300	81000713300	2	
10	81000714300	81000714300	2	
11	81000716300	81000716300	1	
12	91-818-0430-1	91-818-0430-1	31	
13	91-848-04-2	ZHD1020	31	
14	82001020270	82001020270	31	
15	81000717300	81000717300	1	
16	81000734280	81000734280	2	
17	81000718300	81000718300	1	
18	81000719300	81000719300	1	
19	81000720300	81000720300	3	
20	81000741300	81000741300	1	
21	81000735270	81000735270	6	
22	81000721260	81000721260	1	
23	91-818-0410-3-05	91-818-0410-3-05	36	
24	81000736180	81000736180	35	
25	81000722150	81000722150	2	
26	81000723150	81000723150	2	
27	91-818-0408-3-05	91-818-0408-3-05	4	
28	81000724260	81000724260	1	
29	81000725260	81000725260	1	
30	81000726260	81000726260	1	
31	81000739150	81000739150	1	
32	91-818-0812-3-05	91-818-0812-3-05	1	
33	81000740110	81000740110	1	
34	91-6170-05-2	91-6170-05-2	1	
44	83005705150	83005705150	1	
45	91-96.1-06-2	91-96.1-06-2	4	

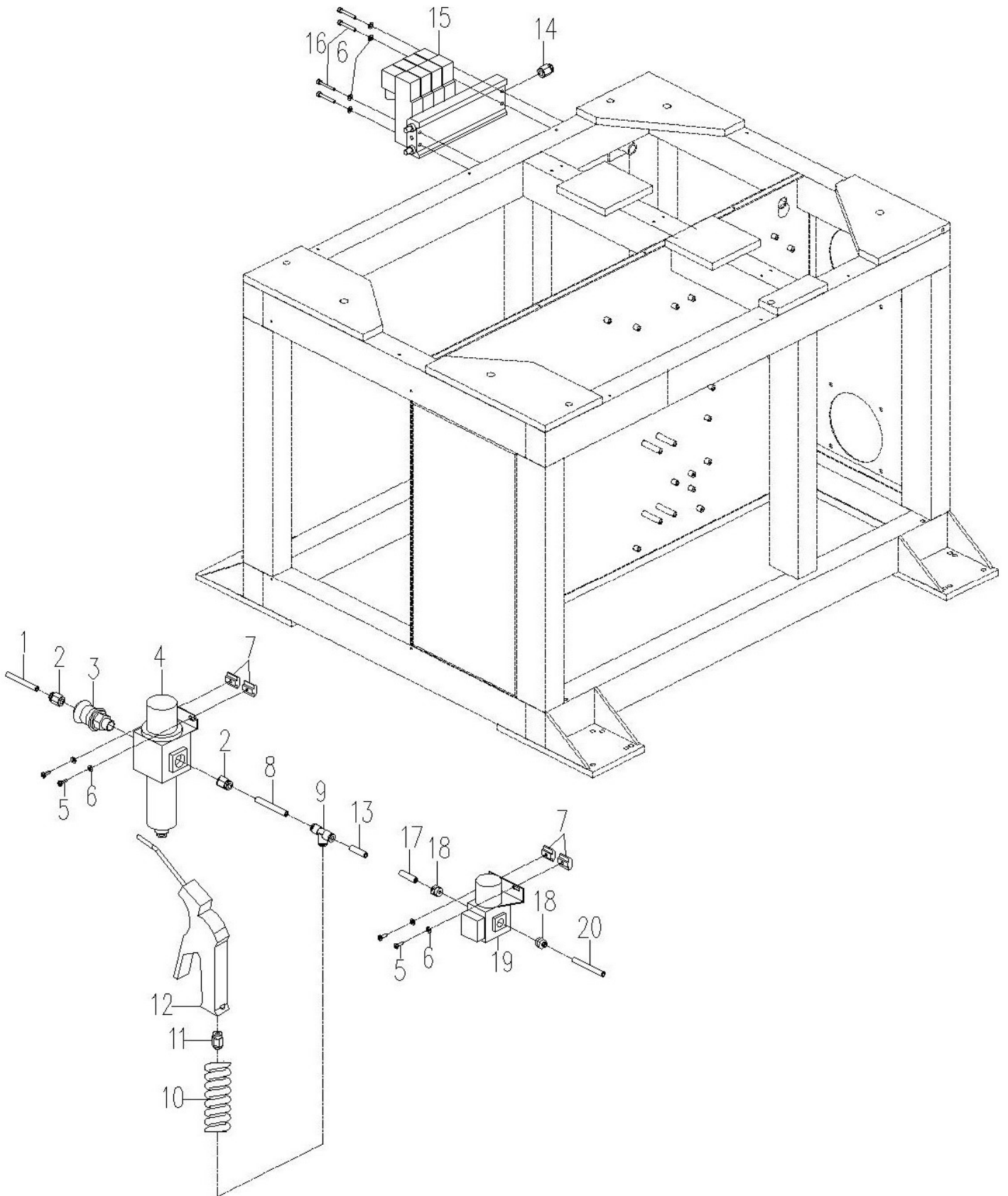
17. Tabletop



17. Tabletop

Number	Part Number	New #	Quantity	Notes
1	81000715310	81000715310	1	
2	82001023400	82001023400	4	
3	81000742150	81000742150	1	
4	82001080120	82001080120	2	
5	82001081270	82001081270	2	
6	91-70.1-0410-1	91-70.1-0410-1	4	
7	91-97.1-04-2	91-97.1-04-2	8	
8	91-93-04-1	ZHD1021	8	
9	82001082120	82001082120	2	
10	82001083170	82001083170	4	
11	82001073404	82001073404	1	
12	82001150170	82001150170	1	

18. Pneumatic Components



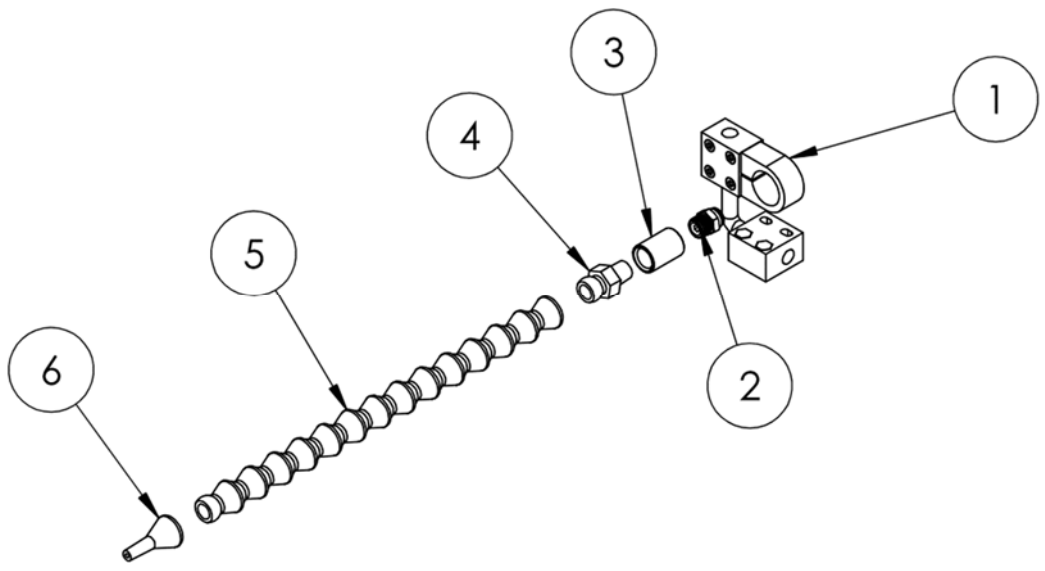
18. Pneumatic Components

Number	Part Number	New #	Quantity	Notes
1	92-410008-0806	92-410008-0806	2	
2	92-420008-08	92-420008-08	2	
3	92-100001-10	92-100001-10	1	
4	92-210001-005	92-210001-005	1	
5	91-818-0412-3	91-818-0412-3	4	
6	91-97.1-04-2	91-97.1-04-2	6	
7	81000736180	81000736180	4	
8	92-410008-0806	92-410008-0806	1	
9	92-420008-0808	92-420008-0808	1	
10	92-410009-0806	92-410009-0806	1	
11	92-420007-08	92-420007-08	1	
12	92-300001-08	92-300001-08	1	
13	92-410010-0806	92-410010-0806	1	
14	92-420007-08	92-420007-08	1	
15	92-100005-7005	92-100005-7005	1	
16	91-70.1-0430-1	91-70.1-0430-1	4	
17	92-410010-042.5	92-410010-042.5	1	
18	92-420009-04	92-420009-04	2	
19	92-230001-005	92-230001-005	1	
20	92-410012-042.5	92-410012-042.5	1	

19. Needle Cooler

Number	Part Number	New #	Quantity	Notes
1	82009050100	ZPT1006	1	
2	82009050101	82009050101	1	
3	82009050102	ZPT1005	1	
4	82009050103	ZPT1004	1	
5	82009050104	ZPT1081	1	
6	82009050105	ZPT1082	1	

19. Needle Cooler



20. Sewing Accessories

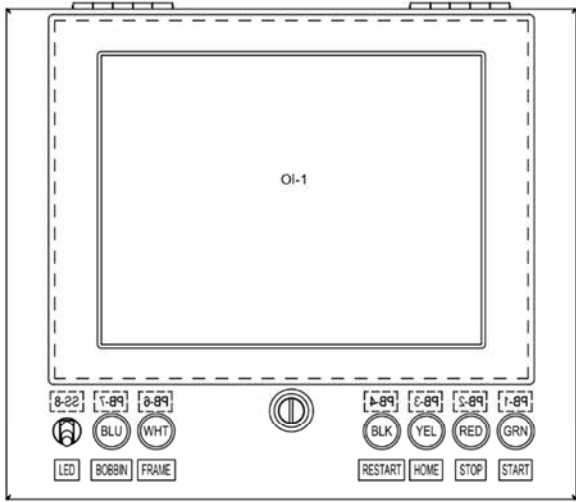
Number	Part Number	Parts name	Quantity	Note
1	ZPT1080	Needle	1	Diamond #22
2	ZPT1066	Flat Needle plate (4.0)	1	
3	ZBM1001	Cup Foot	1	
4	94-30BTR(MBJ)-DY	Hook component	1	Thin material
5	94-30 AHTR(MBJ)-DY	Hook component	1	Thick material

21. Main Electrical Cabinet

Number	Part Number	Parts name	Quantity	Note
1	EN-468005-RM	Panel	1	
2	PK12GTA	Ground Strip	1	
3	1004526	Label	1	
CNTL-1	LMC-402A-21	Circuit Board Assy.	1	
DRV-1,2,3	LD-500/SE24B	Drive, Luminary, 5A	3	
SR-1	LG5925-48-61-24	Relay, Safety	1	
SR-2	LG5925-48-900-61	Relay, Light Curtain	1	
FU-1	3004171	Fuse Block	1	
FU-1	MDL-2.5	Fuse	1	
PS-1	IPS-24/6.5A	Power Supply, 24V, 5A	1	
PS-2	IPS-12/8.5	Power Supply, 12V, 8.5A	1	
PS-3	LRS-35-5	Power Supply, 5V, 7A	1	
CR-1	SC-E04G24VDC	Contactor, 18A, 24vDC	1	
CR-1	SZ-A11T	Auxiliary Contact, 1NO/1NC	1	
CB-1	WMS2D10	Circuit Breaker, 2P, 10A, D	1	
K- 1,2,3,4,9	2966171	Relay, PLC- RSC,24DC/21	5	
K-5,6,7,8	2966595	Relay, Opto, Solid State	4	
4	UT2.5-QUATTRO	Terminal Block, Quad	14	
5	UT2.5	Terminal Block, 2 Pos.	30	
6	D-UT2.5/10	End Cover, UT4 & UT10	1	
7	D-UT2.5/4-QUATRO	End Cover	2	
8	E/UK	End Clamp, Terminal Block	4	
9	NS35/15	Mounting Track	24	
10	E1X3WH6	Wire Duct	5	
11	C1WH6	Wire Duct Cover	5	
12	ZB5	Marker, Terminal Block	44	
13	FBST500-PLCGY	Jumper Bridge	1	
14	83-351729-1	Part Number Tag	1	
15	AC-100450	Label	1	
16	ZB-6	Marker, Terminal Block	9	
17	ID-1289	Label	2	
18	E1.5X3WH6	Wire Duct	5	
19	C1.5WH6	Wire Duct Cover	5	
20	FBS10-5	Jumper Bridge	1	
	C-885002	Cable, Luminary	3	

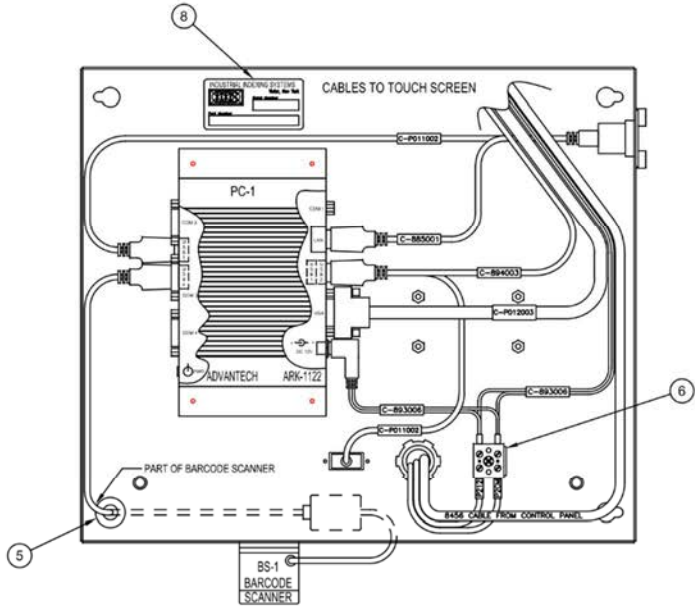
22. Operator Interface and Pushbutton Station

Number	Part Number	Parts name	Quantity	Note
1	AC-100734	Enclosure	1	
2	ECF504-SC6	In Line Coupler, RJ45-RJ45	1	
3	CF-10	Fitting, 3/8"	1	
4	141	Conduit Locknut, 1/2"	1	
5		Grommet, 3/8 x 13/16	1	
6		Terminal Block G 5/2	1	
7		Bracket	1	
8		Part Number Tag	1	
9		Pushbutton Label Kit	1	
10		Cable Tie Anchor	1	
11		Cable Tie	1	
12		Lug, Push On	16	
BS-1		Barcode Scanner	1	
OI-1		Touchscreen Interface	1	
PC-1		PC Controller	1	Specify software version
PB-1		Pushbutton, Green	1	
PB-2		Pushbutton, Red	1	
PB-3		Pushbutton, Yellow	1	
PB-4		Pushbutton, Black	1	
PB-6		Pushbutton, White	1	
PB-7		Pushbutton, Blue	1	
SS-8		Toggle Switch	1	
	C-822000	Cable Adapter, 9P, FE, Std.	1	
	C-885001	Cable, Luminary Comm., 1ft	1	
	C-893006	Power Cable, Right Angle, 6ft	2	
	C-894003	Cable, Comm., 3ft	1	
	C-894015	Cable, Comm., 15ft	1	
	C-P011002	Cable, Comm., 2ft	2	
	C-P012003	Cable, Peripheral, 3ft	1	

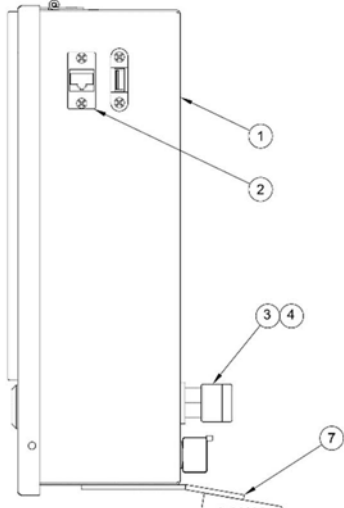


9 12 16X

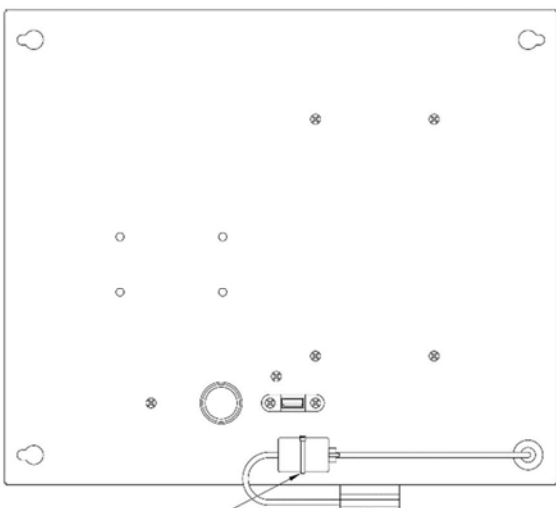
FRONT VIEW



FRONT VIEW WITH COVER REMOVED



RIGHT SIDE VIEW



REAR VIEW